Thickness Gage

SERIES 547, 7

The Thickness Gages offer a quick and efficient means of inspection with their convenient grip handle, thumb trigger and spring-loaded spindle. The various models cover a wide range of applications.

- **FEATURES**
- Wide range of applications with various types of measuring faces (on the spindle and anvil).
- The digital models incorporate Mitutoyo's popular ID-C and ID-S Series Digimatic Indicators to provide error-free LCD readings as well as data output for SPC analysis.
- 547-401 (547-400) is ideally suited for measuring thicknesses of paper, film, wire, sheet metal and similar materials.





(Refer to the page 9 for details.)

Technical Data of Digital Models

Refer to the list of specifications

(excluding quantizing error) 0.01mm, 0.001mm, 10005 / 0.01mm, Resolution: .0001"/0.001mm or .00005"/0.001mm

Display:

Length standard: ABSOLUTE electrostatic capacitance type

linear encoder

Max. response speed: Unlimited

Measuring force: Refer to the list of specifications 8mm (ISO/JIS type) or 3/8" (ANSI/AGD type) Contact point: Carbide ball with M2.5x0.45 (ISO/JIS type) Carbide ball with #4-48UNF (ANSI/AGD type)

SR44 (1 pc.), **938882** Battery:

Battery life: Approx. 5,000 hours under normal use Dust/Water protection level: IP42 or IP53 (dust-proof type)

Function of Digital Models

Origin-set/Preset, Zeroset, GO/±NG judgment, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (inch/mm models)

Low voltage, Counting value composition error,

Over-flow error, Tolerance limit setting error

Optional Accessory

905338: 905409: 902011: SPC cable (1m) for digital models SPC cable (2m) for digital models Spindle lifting lever (ISO/JIS type)* 902794: Spindle lifting lever (ANSI/AGD type)*

137693: Spindle lifting hook*3 540774: Spindle lifting cable

125317: Spare rubber boot (for dust-proof type) **02ACA571**: Auxiliary spindle spring for 25mm/1 models***

02ACA773: Auxiliary spindle spring for 50mm/2" models***

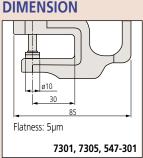
Backs (See page 266.)

Contact points (See page 264.)

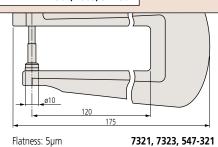
*Can be used on 12mm/.5" models only.

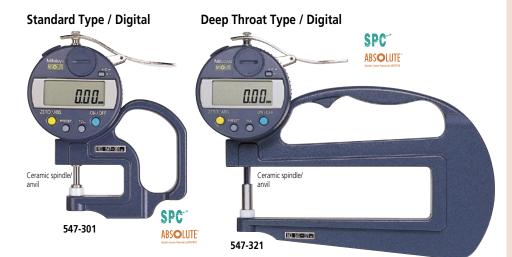
**Can be used on 25mm/.1" or 50mm/.2" models.

***Required when orienting the indicator upside down.









Standard Type / Dial



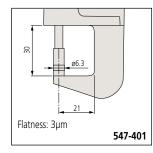
Deep Throat Type / Dial



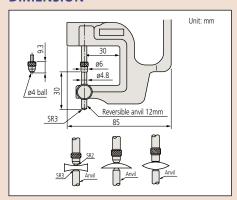
High Accuracy Type / Digital



DIMENSION



DIMENSION

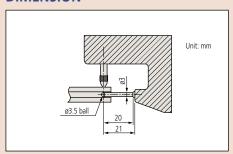


Lens thickness measurement





DIMENSION

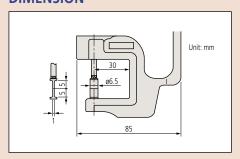


Tube thickness measurement





DIMENSION



Groove thickness measurement





SPECIFICATIONS

Metric Digital Type Inch/Metric			Digital Type					
Range	Order No.	Resolution	Range	Order No.	Resolution	Accuracy	Measuring force	Remarks
0 - 12m	nm 547-401	0.001mm	047"	547-400 /	.00005"/0.001mm	±3µm	3.5N or less	High accuracy, carbide spindle/anvil
0 - 10m	nm 547-301	0.01mm	04" / 047"*	547-300 / 547-500*	.0005"/0.01mm	±20µm	1.5N or less	Standard, ceramic spindle/anvil
0 - 10m	nm 547-321	0.01mm	04" / 047"*	547-320 / 547-520*	.0005"/0.01mm	±20µm	1.5N or less	Deep throat, ceramic spindle/anvil
0 - 10m	nm 547-313	0.01mm	04" / 047"*	547-312 / 547-512*	.0005"/0.01mm	±20µm	1.5N or less	Lens thickness
0 - 10m	nm 547-315	0.01mm	04" / 047"*	547-316 / 547-516*	.0005"/0.01mm	±20μm	1.5N or less	Groove thickness
0 - 10m	nm 547-360	0.01mm	04" / 047"*	547-361 / 547-561*	.0005"/0.01mm	±20μm	1.5N or less	Tube thickness

*using ID-S Digimatic indicator, Standard model with .0001"/0.001mm resolution ID-S is available (**547-526**).

Metric Dial Type		Inch	Dial Type					
Range	Order No.	Dial reading	Range	Order No.	Dial reading	Accuracy	Measuring force	Remarks
0 - 1mm	7327	0.001mm	005"	7326S	.00005"	±5µm	1.4N or less	Fine dial reading, ceramic spindle/anvil
0 - 10mm	7301	0.01mm	05"	7300S	.001"	±15µm	1.4N or less	Standard, ceramic spindle/anvil
0 - 20mm	7305	0.01mm	0 - 1"	7304S	.001"	±20µm	2.0N or less	Standard, ceramic spindle/anvil
0 - 10mm	7321	0.01mm	_	_	_	±15µm	1.4N or less	Deep throat, ceramic spindle/anvil
0 - 20mm	7323	0.01mm	0 - 1"	7322S	.001"	±22µm	2.0N or less	Deep throat, ceramic spindle/anvil
0 - 10mm	7313	0.01mm	05"	7312S	.001"	±15µm	1.4N or less	Lens thickness
0 - 10mm	7315	0.01mm	05"	7316S	.001"	±15µm	1.4N or less	Groove thickness
0 - 10mm	7360	0.01mm	05"	7361S	.001"	±15µm	1.4N or less	Tube thickness

Light-Weight Dial Thickness Gage

SERIES 7



Application

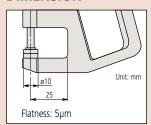
Measuring paper thickness



Measuring thickness of a human hair



DIMENSION



SPECIFICATIONS

M	Δt	41	

Range	Order No.	Dial reading	Accuracy	Measuring force	
0 - 10mm	7331S	0.01mm	±20µm	1.4N or less	

Pocket Thickness Gage

SERIES 7

A very compact thickness gage is designed for carrying convenience and is ideally suited for quick inspection of paper, leather, wire, plastic, sheet metal and similar materials. The spindle is pre-loaded to provide a constant measuring force (2N or less).

FEATURES

- Measuring faces are hardened, ground and lapped for accuracy.
- Easy adjustment for zero point.



7309

SPECIFICATIONS

Wetric								
Range	Order No.	Dial reading	Accuracy					
0 - 10mm	7309	0.01mm	±20um					

IIICII			
Range	Order No.	Dial reading	Accuracy
04"	7308	.001"	±.001"

DIMENSION

